



MAINTENANCE PRODUCTS



DIELECTRIC OIL LP-T

LP-T is a mineral oil from special basis conveniently refined to obtain a dielectric fluid without PCB and PCT to be employed on transformers, switches and rheostats.

| code | package lt. | features and properties |
|-------------|----------------|--|
| LP-T | can of 30 lt. | High dielectric strength, low freezing point, excellent thermal properties, low sulphur content, high chemical stability. - density at 20°C. 854 Kg/m ³ - viscosity at 40°C. 14 cSt - inflammability COC. 170 °C. - freezing -33 °C. - colour 1,5 - appearance limpid |

ULTRAGREASE EP/2

EP/2 is a valuable grease based on calcium soap, with EP additives and particularly adhesive. It has been thought for lubrication of operative machines and particularly for articulated chassis and other greased points withstanding hard working conditions because of loads and vibrations

| code | package kg. | features and properties |
|-------------------------------|------------------------------|---|
| EP2/5 EP2/25 | can " of 5 kg. " " 25 kg. | Excellent power EP, excellent adhesive properties, strong resistance against washout, thready appearance, consistence NLGI 2. - worked penetration 265-295 - dropping point 140 °C. |

MAINTENANCE PRODUCTS

DAISOL (spray antirust)



DAISOL è formulato con una base costituita da distillati petroliferi e solventi, a cui sono stati aggiunti specifici additivi antiruggine. DAISOL è uno spray polivalente, destinato a sbloccare accoppiamenti ossidati e a proteggere dalla corrosione le zone raggiunte dall'erogazione.

| code | package ml. | features and properties |
|---------------------|-------------|--|
| DAISOL | 400 | Elevated penetrating power, elevated rust melting, easy employment. - density at 20°C: 672 Kg/m ³ - solubility in water: non miscible - appearance: aerosol - odour: light - colour: light brown |
| DAISOL SUPER | 200 | |

TIN

tin welding wire

SELF WELDING WIRES ON ACID BASE:

studied for brazing processes with low temperature on difficult welding surfaces or where a particular speed in working is needed. Used normally in electromechanic they are not recommended for electronic where they can be employed with convenient precautions.



ANOSISTANN:

Flux content 2,8%, gives to the alloy great power of penetration in interstitial areas, it is suitable for all applications on copper, bronze, brass, iron, even if partially oxidized
Residual tend to dry rapidly, so it is advisable to wash soon after welding.

Package: reels of 1 kg.

| code | alloy | wire diameter mm. | casting temperature C° |
|-----------------|--------|----------------------|---------------------------|
| STN99150 | SN99CU | 1,5 | 227 - 285 |
| STN99200 | | 2,0 | |

N.B. material in compliance with regulation 2002/95/CE (RoHS)

ECOLOGICAL ALLOYS

Alloy BRAZETEC to braze

These alloys can be used for operating temperatures between -55°C. and +150°C..

Brazing alloys with phosphorus are particularly suitable for joints copper – copper or copper with its alloys (brass, bronze).

When brazing copper-copper deoxidizing is not necessary as there is a high content of phosphorus in the alloy, it must be avoided in atmospheres containing sulphate.

These brazing alloys are not suitable for stainless steel or nickel based alloys because connections are fragile.



Filo Ø 2 mm

| code | package Kg. | composition in % Cu | height P | casting range °C. | res. trac. Mpa on Cu | dens. g/cm ³ | DIN EN 1044 | DIN 8513 |
|--------------|----------------|------------------------|-------------|----------------------|-------------------------|----------------------------|----------------|-------------|
| S93/1 | 1 | 93,00 | 7,00 | 710 - 820 | 250 | 8,05 | CP 202 | L-Cup7 |